TOTAL QUALITY MANAGEMENT

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TQM

Any Answers



Quality in simple definition can be defined **as a measure of excellence** or a state of being free from defects & deficiencies.

For example:

- Bike needs periodic check up!!
- Senior citizen needs regular health check up!!
- A newly upgraded computer is known for user friendly!!
- Subject Content for educator.

Do we understood about the word Quality?? But,

What is TQM???

OOPS!!!! ⁽²⁾ I've no answer for this!!!!

TQM stand as....

<u>Total</u>: Made up of the whole.

Quality: Degree of excellence of a product or service provides

<u>Management</u>: Act/ Art, Manner of handling, controlling & directing it

☺☺ You are aware about it now ☺ ☺

Now we can define that Total Quality Management is an **enhancement to the traditional way of doing things**.

TQM is defined as both philosophy and set of guiding principles that represent the foundation of a continuously improving organization. It is application of quantitative methods & human resources to improve all the processes within an organization and customers.

TQM is the art of managing the hole to achieve excellence.

Basic Approach (6)

- 1) A committed and involved management **to provide long term top-to-bottom organizational support.**
- 2) An **unwavering focus on the customer,** both internally & externally.
- 3) Effective involvement & utilization of the entire work force.
- 4) **Continuous improvement of the business** and production process.
- 5) Treating suppliers & Vendors **as partners**.
- 6) Establishing the **performance measures**.

Quality old & new cultures

| Element | Previous to 2 decade's | From 2 Decade's |
|-----------------|---------------------------------|--|
| Definition | Product oriented | Customer oriented |
| Priorities | Second to service & cost | First |
| Decisions made | Short term | Long term |
| Emphasis | Detection | Prevention |
| Errors | Operations | System |
| Responsibility | Quality control | Every one |
| Problem solving | Managers only | Teams |
| Procurement | Price | Life cycle cost, partnership |
| Manager's role | Plan, assign, control & enforce | Delegate, mentoring, coaching & facilitate. |

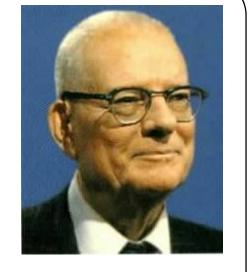
NAME: Walter A Shewhart,

Nick Name: Grand Father of TQM Qualification: PhD Holder Worked @: western electric & Bell telephone Labs

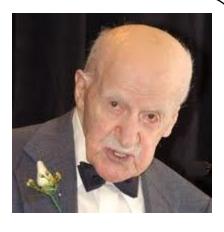
Contributions to TQM: Developed control charts theories with control limits, assignable & chances of variation, and rational subgroups and lastly PDSA cycle for learning and improvement.



NAME: W. Edwards Deming, Nick Name: Deming Qualifications: PhD holder, Worked (*a*): Scholar and Philosopher-CEO-Japan Contributions to TQM: 14 points provides theory for management to improve quality, productivity and competitive positions. He has authored many books including *out* of the crisis and Quality, Productivity, and competitive positions



NAME: Joseph M Juran, Nick Name: Juran Qualifications: PhD holder, Worked (a): Western Electric(1924-41) Japan Contributions to TQM: Efforts on Quality involvement in all levels & sectors of Management, The Juran's Trilogy & published the book titled *Juran's Quality* control Hand book





NAME: Armand V Feigenbaum,

Nick Name: Feigenbaum
Qualifications: PhD holder,
Worked @:Scholar & Philosopher
Contributions to TQM: Total Quality Control is
necessary for productivity, market penetration and
competitive advantage.

His Principles: Employee involvement, supervision leadership & company wide quality control.

=Quality begins by identifying the customer requirements and ends with a product / service in the hands of customer

He published book titled Total Quality Control.



NAME: Kaoru Ishikawa Nick Name: Ishikawa Qualifications: PhD holder, Worked @: Applied scholar-Japan Contributions to TQM: Authored SPC texts in Japanese and English. Developed Cause & Effect diagram, which is called Ishikawa diagram. Also developed quality circle concept.



Guru's of the TQM

NAME: Philip 8 Crosby

Nick Name: Crosby

Qualifications: No Idea

Worked @:Philosopher

Contributions to TQM: Authored the book titled " Quality is free" & translated to 15 languages. He argued that " do it right the first time". He again authored titled known as Quality without tears which has 4 absolutes. And they are

Quality is conformance to requirements

Prevention of nonconformance is objective not appraisal

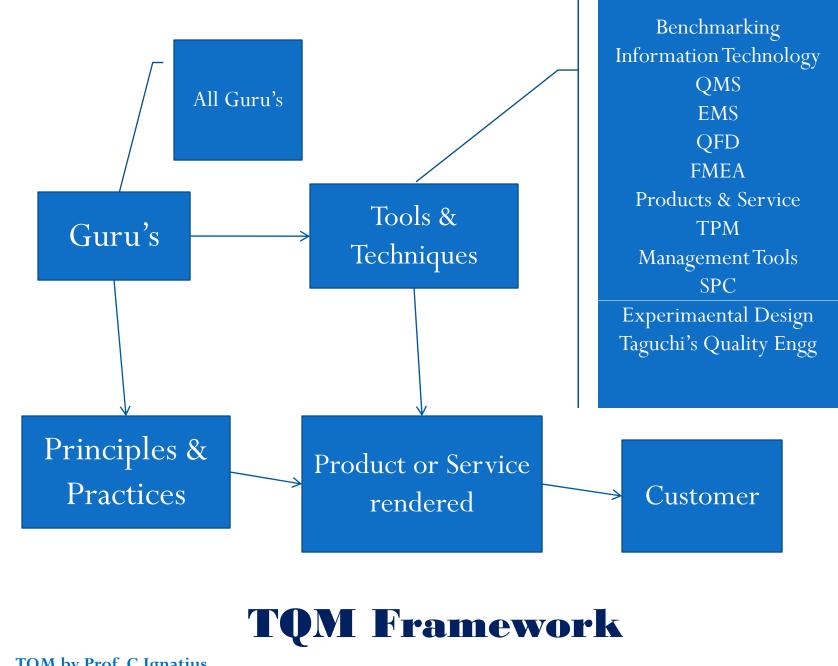
The performance standard is zero defects not " that's close enough" Measurement of quality is the cost of nonconformance





NAME: Genichi Taquchi,

Nick Name: Taguchi Qualifications: PhD holder, Worked @: Philosopher Contributions to TQM: Developed Loss function which includes Cost, target & Variation into one variable/ metric. Because loss function are reactive. It is built on simplification & use of traditional design of experiments.



Obstacles of TQM

- 1. Lack of management Commitment
- 2. Inability to change organizational culture
- 3. Improper planning
- 4. Lack of continuous training & Education
- 5. Incompatible organizational structure
- 6. Ineffective measurement techniques & Lack of access to data & results.
- 7. Paying inadequate attention to internal & external customers.
- 8. Inadequate use of empowerment & Teamwork
- 9. Failure to continually improve.

Benefits of TQM include:

- Improves competitive position
- Increase adaptability to global markets
- Elevated productivity
- Eliminates defects
- Significantly reduces waste.
- Reduces quality costs
- Improves management communication
- Raises profits
- Customer loyalty

THANK YOU

TQM by Prof. C.Ignatius